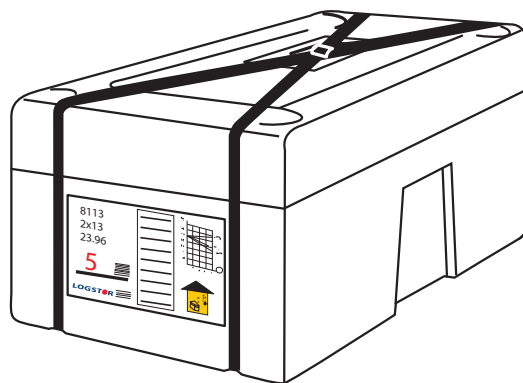


# Foam pack

## for single pipe joints



### Foam pack - PUR insulation for all joints

#### Straight joints

5031 - SX-WPJoint	2
5610 / 5612 / 5029 / 5427 - BandJoint, BXSJoint, Alu-wrap	2
5027 / 5010 / 5005 - EWJoint, B2SJoint, BSJoint	2

#### Reduction joints

5013 - SX-WPJoint reduction	4
5028 / 5011 - EWJoint reduction, B2SJoint reduction	4

#### Bend joints

5033 - SXB-WPJoint	5
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#### End fitting

5700 - End fitting	5
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#### T-joints

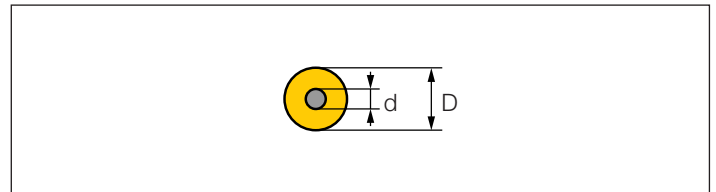
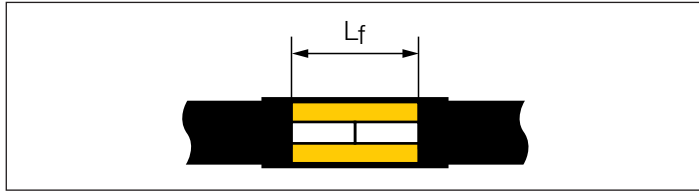
5210 + 5211- SXT-WPJoint	6
5640 - BandJoint branch Flextra	7
5202 - TSJoint	8
5202 - TSJoint as a saddle	8
5140 - T-Joint straight	9

**Foam pack - PUR insulation for all joints**



Foam pack no.	Liters per bag	Alternatives			Foam volume, litre			
					$V_f$		$V_{fe}$	
					min.	max.	min.	max.
0	0,14				1,0	1,5	2,2	2,7
0,5	0,23				1,5	2,6	2,7	4,6
1	0,32				2,6	3,7	4,6	6,7
2	0,39				3,7	4,6	6,7	8,3
3	0,48				4,6	5,8	8,3	10,4
4	0,58	2x1			5,7	6,9	10,4	12,5
5	0,71	1+2	2x2		6,9	8,6	12,5	15,4
6	0,87	2+3	2x3	1+4	8,6	10,6	15,4	19,1
7	1,07	3+4	1+5	2+5	10,5	12,9	19,1	23,2
8	1,31	4+5	2+6	3+6	12,9	15,9	23,2	28,6
9	1,6	5+6	3+7	4+7	15,9	19,4	28,6	35,0
2x6	-	5+7	3+8	0+9	17,3	21,9	34,7	38,2
10	1,98	6+7	5+8	2+9	19,8	25,1	38,2	43,7
11	2,48	6+9	3+10	4+10	25,0	32,4	43,7	55,1
2x9	-	8+10	5+11	6+11	31,8	41,2	55,1	70,0
12	3,71	8+11			38,0	49,2	70,0	83,6
10+11	-	5+12			44,9	58,1	83,6	98,7
13	4,95	2x11	8+12		51,0	65,9	98,7	112,1
10+12	-	5+13			57,8	74,9	112,1	127,3
10+13	-	2x9+12			70,8	91,6	127,3	155,8
12+13	-				89,0	115,1	155,8	195,7
2x13	-	11+2x12			101,9	131,9	195,7	224,2
2x12+13	-				127,0	164,3	224,2	279,3
3x13	-				152,9	197,8	279,3	336,3
2x12+2x13	-				177,9	230,2	336,3	391,4
4x13	-				203,8	263,8	391,4	448,4

**Straight joints**



5031 - SX-WPJoint										
		26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7
Series 0									180	200
	Lf = 440	-	-	-	-	-	-	-	6	6
Series 1		90	90	110	110	125	140	160	200	225
	Lf = 440	1	1	3	2	3	4	5	7	8
Series 2		110	110	125	125	140	160	180	225	250
	Lf = 440	3	3	4	4	5	6	7	9	9
Series 3		125	125	140	140	160	180	200	250	280
	Lf = 440	4	4	5	5	6	7	8	2x6	11

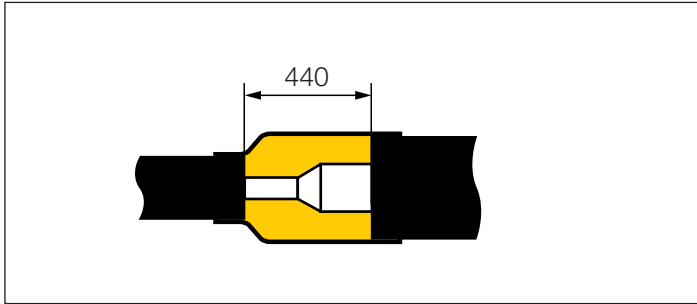
5610 / 5612 / 5029 / 5427 - BandJoint, BXSJoint, Alu-wrap										
		26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7
Series 0									180	200
	Lf = 440	-	-	-	-	-	-	-	5	5
	Lf = 700/830	-	-	-	-	-	-	-	7	7
Series 1		90	90	110	110	125	140	160	200	225
	Lf = 440	1	1	2	1	2	3	4	6	7
	Lf = 700/830	2	2	4	4	5	5	7	8	9
Series 2		110	110	125	125	140	160	180	225	250
	Lf = 440	2	2	3	3	4	5	6	8	9
	Lf = 700/830	4	4	5	5	6	7	8	2x6	11
Series 3		125	125	140	140	160	180	200	250	280
	Lf = 440	3	3	4	4	5	6	7	9	2x6
	Lf = 700/830	6	6	7	6	8	8	9	11	2x9

5027 / 5010 / 5005 - EWJoint, B2SJoint, BSJoint										
		26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7
Series 0									180	200
	Lf = 440	-	-	-	-	-	-	-	6	6
	Lf = 700	-	-	-	-	-	-	-	8	9
Series 1		90	90	110	110	125	140	160	200	225
	Lf = 440	1	1	3	3	4	4	5	7	8
	Lf = 700	4	3	5	5	6	6	8	2x6	10
Series 2		110	110	125	125	140	160	180	225	250
	Lf = 440	3	3	4	4	5	6	7	9	9
	Lf = 700	6	5	6	6	7	8	9	11	11
Series 3		125	125	140	140	160	180	200	250	280
	Lf = 440	4	4	5	5	6	7	8	2x6	10
	Lf = 700	7	7	7	7	8	9	10	2x9	2x9

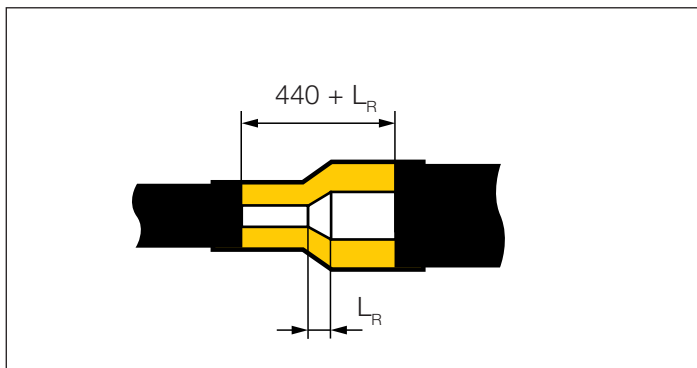
5031 - SX-WPJoint										
		168,3	219,1	273,0	323,9	355,6	406,4	457	508	610
Series 0		225	280	355	400	450	500	560	630	710
	Lf = 440	<b>7</b>	<b>8</b>	<b>10</b>	<b>11</b>	<b>2x9</b>	<b>2x9</b>	<b>10+11</b>	<b>13</b>	<b>13</b>
Series 1		250	315	400	450	500	560	630	710	
	Lf = 440	<b>9</b>	<b>10</b>	<b>2x9</b>	<b>12</b>	<b>10+11</b>	<b>10+12</b>	<b>10+13</b>	<b>12+13</b>	
Series 2		280	355	450	500	560	630	710		
	Lf = 440	<b>10</b>	<b>2x9</b>	<b>10+11</b>	<b>13</b>	<b>10+13</b>	<b>12+13</b>	<b>2x13</b>		
Series 3		315	400	500	560	630	710			
	Lf = 440	<b>11</b>	<b>12</b>	<b>10+12</b>	<b>10+13</b>	<b>12+13</b>	<b>2x12+13</b>			

5610 / 5612 / 5029 / 5427 - BandJoint, BXSJoint, Alu-wrap										
		168,3	219,1	273,0	323,9	355	406	457	508	610
Series 0		225	280	355	400	450	500	560	630	710
	Lf = 440	<b>5</b>	<b>7</b>	<b>2x6</b>	<b>2x6</b>	<b>11</b>	<b>2x9</b>	<b>12</b>	<b>10+11</b>	<b>10+11</b>
	Lf = 700/830	<b>8</b>	<b>9</b>	<b>2x9</b>	<b>12</b>	<b>10+11</b>	<b>13</b>	<b>10+13</b>	<b>12+13</b>	<b>12+13</b>
Series 1		250	315	400	450	500	560	630	710	800
	Lf = 440	<b>8</b>	<b>9</b>	<b>11</b>	<b>2x9</b>	<b>12</b>	<b>10+11</b>	<b>10+12</b>	<b>12+13</b>	<b>12+13</b>
	Lf = 700/830	<b>2x6</b>	<b>11</b>	<b>13</b>	<b>10+12</b>	<b>10+13</b>	<b>12+13</b>	<b>2x12+13</b>	<b>3x13</b>	<b>3x13</b>
Series 2		280	355	450	500	560	630	710	800	900
	Lf = 440	<b>9</b>	<b>11</b>	<b>12</b>	<b>10+11</b>	<b>10+12</b>	<b>10+13</b>	<b>12+13</b>	<b>2x12+13</b>	<b>2x12+13</b>
	Lf = 700/830	<b>11</b>	<b>10+11</b>	<b>10+13</b>	<b>12+13</b>	<b>2x12+13</b>	<b>3x13</b>	<b>2x12+2x13</b>	-	-
Series 3		315	400	500	560	630	710	800	900	
	Lf = 440	<b>11</b>	<b>12</b>	<b>13</b>	<b>10+13</b>	<b>12+13</b>	<b>2x13</b>	<b>2x12+13</b>	<b>2x12+2x13</b>	
	Lf = 700/830	<b>2x9</b>	<b>10+13</b>	<b>2x13</b>	<b>2x12+13</b>	<b>3x13</b>	<b>4x13</b>	-	-	

5027 / 5010 / 5005 - EWJoint, B2SJoint, BSJoint										
		168,3	219,1	273,0	323,9	355	406	457	508	610
Series 0		225	280	355	400	450	500	560	630	710
	Lf = 440	<b>7</b>	<b>8</b>	<b>10</b>	<b>11</b>	<b>2x9</b>	<b>12</b>	<b>12</b>	<b>13</b>	<b>13</b>
	Lf = 700	<b>9</b>	<b>10</b>	<b>2x9</b>	<b>12</b>	<b>10+11</b>	<b>10+13</b>	<b>10+13</b>	<b>12+13</b>	<b>12+13</b>
Series 1		250	315	400	450	500	560	630	710	800
	Lf = 440	<b>9</b>	<b>10</b>	<b>2x9</b>	<b>12</b>	<b>13</b>	<b>13</b>	<b>10+13</b>	<b>12+13</b>	<b>12+13</b>
	Lf = 700	<b>11</b>	<b>2x9</b>	<b>13</b>	<b>10+12</b>	<b>12+13</b>	<b>12+13</b>	<b>2x13</b>	<b>2x12+13</b>	<b>3x13</b>
Series 2		280	355	450	500	560	630	710	800	900
	Lf = 440	<b>2x6</b>	<b>2x9</b>	<b>10+11</b>	<b>10+12</b>	<b>10+13</b>	<b>12+13</b>	<b>2x13</b>	<b>2x12+13</b>	<b>3x13</b>
	Lf = 700	<b>2x9</b>	<b>10+11</b>	<b>10+13</b>	<b>12+13</b>	<b>2x13</b>	<b>2x12+13</b>	<b>3x13</b>	<b>4x13</b>	-
Series 3		315	400	500	560	630	710	800	900	
	Lf = 440	<b>11</b>	<b>12</b>	<b>10+13</b>	<b>10+13</b>	<b>12+13</b>	<b>2x12+13</b>	<b>3x13</b>	-	
	Lf = 700	<b>12</b>	<b>10+12</b>	<b>2x13</b>	<b>2x12+13</b>	<b>3x13</b>	<b>2x12+2x13</b>	-	-	

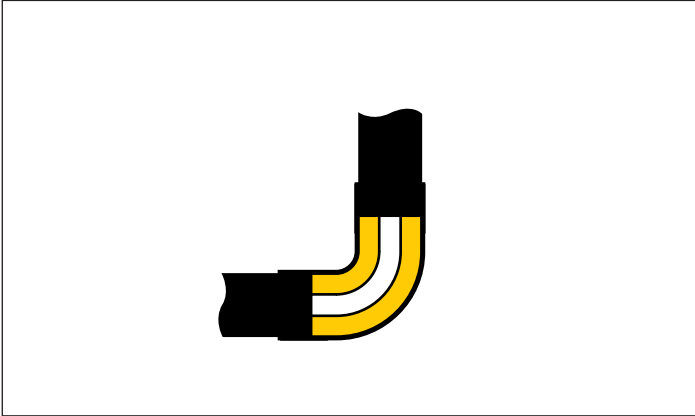


5032 - SX-WPJoint reduction													
Series 0	200	225	280	355	400	450	500	560	630	710			
	180	200	225	280	355	400	450	500	560	630			
	<b>7</b>	<b>7</b>	<b>9</b>	<b>11</b>	<b>11</b>	<b>2x9</b>	<b>12</b>	<b>13</b>	<b>10+12</b>	<b>10+13</b>			
Series 1	110	125	140	160	200	225	250	315	450	500	560	630	710
	90	110/90	125/110	140/125	160	200	225/200	250	400	450	500	560	630
	<b>3</b>	<b>4</b>	<b>5</b>	<b>5</b>	<b>8</b>	<b>8</b>	<b>9</b>	<b>11</b>	<b>12</b>	<b>13</b>	<b>10+13</b>	<b>10+13</b>	<b>12+13</b>
Series 2	110	125	140	160	180	225	250	280	355	500	560	630	710
	90	110/90	125/110	140/125	160/140	180	225	250/225	280	450	500	560	630
	<b>3</b>	<b>4</b>	<b>4</b>	<b>5</b>	<b>7</b>	<b>9</b>	<b>2x6</b>	<b>10</b>	<b>2x9</b>	<b>10+12</b>	<b>10+13</b>	<b>12+13</b>	<b>2x13</b>
Series 3	125	140	160	180	200	250	280	315	560	630	710		
	110/90	125/110	140/125	160/140	180/160	200	250	280/250	500	560	630		
	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>10</b>	<b>11</b>	<b>11</b>	<b>12+13</b>	<b>12+13</b>	<b>2x12+13</b>		



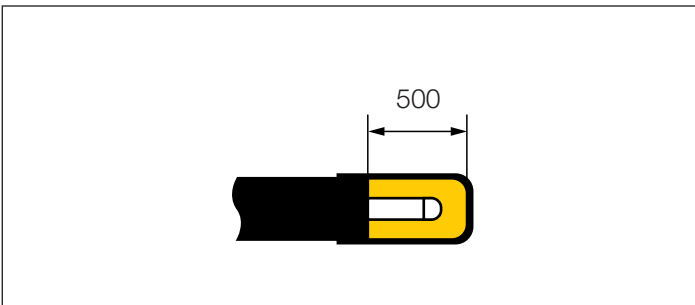
5028 / 5011 - EWJoint reduction, B2SJoint reduction														
Series 0	200	225	280	355	400	450	500	560	630	710				
	180	200	225	280	355	400	450	500	560	630				
	<b>7</b>	<b>8</b>	<b>9</b>	<b>11</b>	<b>2x9</b>	<b>10+11</b>	<b>10+12</b>	<b>10+13</b>	<b>2x13</b>	<b>2x12+13</b>				
Series 1	110	125	140	160	200	225	250	315	400	450	500	560	630	710
	90	110	125	140	160	200	225	250	315	400	450	500	560	630
	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>8</b>	<b>2x6</b>	<b>10</b>	<b>2x9</b>	<b>10+11</b>	<b>10+13</b>	<b>2x13</b>	<b>2x12+13</b>	<b>3x13</b>	-
Series 2	110	125	140	160	180	225	250	280	355	450	500	560	630	710
	90	110	125	140	160	180	225	250	280	355	450	500	560	630
	<b>3</b>	<b>4</b>	<b>5</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>11</b>	<b>11</b>	<b>12</b>	<b>10+12</b>	<b>12+13</b>	<b>2x12+13</b>	<b>3x13</b>	<b>4x13</b>
Series 3	125	140	160	180	200	250	280	315	400	500	560	630	710	
	110	125	140	160	180	200	250	280	315	400	500	560	630	
	<b>4</b>	<b>5</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>2x9</b>	<b>2x9</b>	<b>10+11</b>	<b>12+13</b>	<b>2x12+13</b>	<b>2x12+2x13</b>	<b>4x13</b>	

**Bend joints**



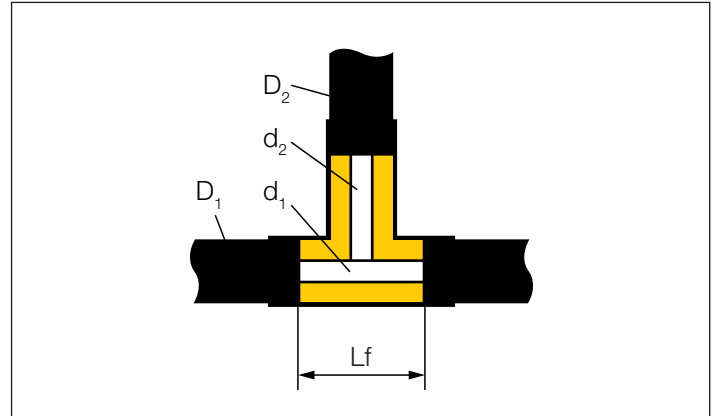
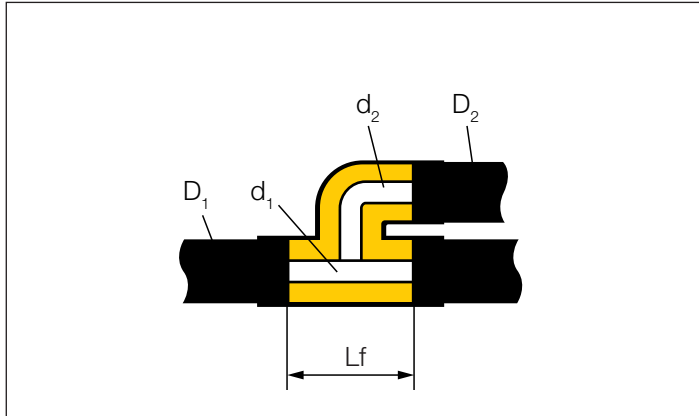
5033 - SXB-WPJoint											
	26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7	168,3	219,1
Series 1	90	90	110	110	125	140	160	200	225	250	315
	4	3	5	5	5	6	7	11	11	10	12
Series 2	110	110	125	125	140	160	180	225	250	280	
	5	5	6	6	7	8	11	2x9	11	13	
Series 3	125	125	140	140	160	180	200	250	280	315	
	6	6	7	7	8	11	11	2x9	10+12	13	

**End fitting**



5700 - End fitting																		
	26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7	168,3	219,1	273	323,9	355,6	406,4	457	508	610
Series 1	90	90	110	110	125	140	160	200	225	250	315	400	450	500	560	630	710	800
	0,5	0,5	1	1	1	2	3	5	6	7	9	11	2x9	2x9	12	13	10+12	10+13
Series 2	110	110	125	125	140	160	180	225	250	280	355	450	500	560	630	710	800	900
	1	1	1	1	2	3	4	6	7	8	10	2x9	12	10+11	10+12	10+13	12+13	2x13
Series 3	125	125	140	140	160	180	200	250	280	315	400	500	560	630	710	800	900	1000
	1	1	2	2	3	5	5	8	9	2x6	2x9	10+11	13	10+13	12+13	2x13	2x12+13	3x13

**T-joints**



5210 + 5211- SXT-WPJoint														
Lf = 400 mm			d <sub>1</sub>	26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7	168,3	219,1
Series 1	d <sub>2</sub>	D <sub>2</sub>	D <sub>1</sub>	90	90	110	110	125	140	160	200	225	250	315
	26,9	90		4	4	5	5	6	7	8	8	9	9	10
	33,7	90		4	4	5	5	6	7	8	8	9	9	10
	42,4	110				7	7	8	8	9	9	2x6	2x6	11
	48,3	110				7	7	8	8	9	9	2x6	2x6	11
	60,3	125						7	8	8	9	2x6	2x6	11
	76,1	140							8	9	9	2x6	2x6	11
	88,9	160									10	10	10	11
114,3	200									11	2x9	2x9	2x9	
Series 2			D <sub>1</sub>	110	110	125	125	140	160	180	225	250	280	
	26,9	110		7	7	8	8	9	9	9	10	10	11	
	33,7	110		7	7	8	8	8	9	9	10	10	11	
	42,4	125				8	8	8	9	9	10	10	11	
	48,3	125				8	8	8	9	9	10	10	11	
	60,3	140						9	9	9	10	11	11	
	76,1	160								2x6	11	11	11	
88,9	180									2x9	2x9	12		
Series 3			D <sub>1</sub>	125	125	140	140	160	180	200	250	280	315	
	26,9	125		8	8	9	9	9	2x6	2x6	11	11	2x9	
	33,7	125		8	8	9	9	9	2x6	2x6	11	11	2x9	
	42,4	140				9	9	2x6	2x6	10	11	11	2x9	
	48,3	140				9	9	9	2x6	10	11	11	2x9	
	60,3	160							10	11	11	2x9	2x9	
	76,1	180								2x9	12	12	10+11	
88,9	200								2x9	12	12	10+11		

5640 - BandJoint branch Flextra														
Lf = 440 mm														
Series 1			d <sub>1</sub>	60,3	76,1	88,9	114,3	139,7	168,3	219,1				
		d <sub>2</sub>	D <sub>2</sub>	D <sub>1</sub>	125	140	160	200	225	250	315			
		26,9	90		7	8	8	9	2x6	2x6	11			
		33,7	90		7	8	8	9	2x6	2x6	11			
		42,4	110		7	8	8	9	9	2x6	11			
		48,3	110		7	7	8	9	9	2x6	11			
		60,3	125		7	7	8	9	9	2x6	11			
		76,1	140			9	2x6	10	10	11	11			
	88,9	160				9	10	10	11	11				
Series 2			d <sub>1</sub>	42,4	48,3	60,3	76,1	88,9	114,3	139,7	168,3			
			D <sub>1</sub>	125	125	140	160	180	225	250	280			
		26,9	110		8	8	8	8	9	2x6	10	11		
		33,7	110		8	8	8	8	9	2x6	10	11		
		42,4	125		7	7	8	8	9	2x6	10	11		
		48,3	125		7	7	8	8	9	2x6	10	11		
		60,3	140				2x6	2x6	10	11	11	2x9		
		76,1	160					2x6	10	11	11	11		
Series 3			d <sub>1</sub>	26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7	168,3	
			D <sub>1</sub>	125	125	140	140	160	180	200	250	280	315	
		26,9	125		8	8	8	8	9	9	2x6	11	11	2x9
		33,7	125		8	8	8	8	9	9	2x6	11	11	2x9
		42,4	140				10	2x6	10	11	11	2x9	2x9	2x9
		48,3	140				2x6	2x6	10	10	11	2x9	2x9	2x9
		60,3	160						10	10	11	2x9	2x9	2x9



5202 - TSJoint																
Lf = 400 mm			d <sub>1</sub>	26,9	33,7	42,4	48,3	60,3	76,1	88,9	114,3	139,7	168,3	219,1	273,0	323,9
Series 1	d <sub>2</sub>	D <sub>2</sub>	D <sub>1</sub>					125	140	160	200	225	250	315	400	450
	26,9	90						8	8	8	9	2x6	10	11	12	12
	33,7	90						8	8	8	9	2x6	10	11	12	12
	42,4	110						8	8	8	9	2x6	10	11	12	12
	48,3	110						7	8	8	9	2x6	2x6	11	12	12
	60,3	125						7	7	8	9	2x6	2x6	11	2x9	12
	76,1	140									10	11	11	2x9	12	10+11
	88,9	160									10	10	11	2x9	12	10+11
Series 2			D <sub>1</sub>			125	125	140	160	180	225	250	280	355	450	
	26,9	110				8	8	8	9	9	10	11	11	2x9	10+11	
	33,7	110				8	8	8	9	9	10	11	11	2x9	10+11	
	42,4	125				8	8	8	9	9	10	10	11	2x9	10+11	
	48,3	125				8	8	8	8	9	10	10	11	2x9	10+11	
	60,3	140								10	11	11	2x9	12	13	
Series 3			D <sub>1</sub>	125	125	140	140	160	180	200	250	280	315	400		
	26,9	125		8	8	8	8	9	9	2x6	11	11	2x9	10+11		
	33,7	125		8	8	8	8	9	9	2x6	11	11	2x9	10+11		
	42,4	140						11	11	2x9	2x9	12	10+11			
	48,3	140						11	11	2x9	2x9	12	10+11			
60,3	160						10	11	2x9	2x9	2x9	10+11				

5202 - TSJoint as a saddle															
ø = 350 mm			d <sub>1</sub>	273,0	323,9	355,6	406,4	457							
Series 1	d <sub>2</sub>	D <sub>2</sub>	D <sub>1</sub>	400	450	500	560	630							
	26,9	90		8	8	9	9	9							
	33,7	90		8	8	9	9	9							
	42,4	110		8	8	9	9	9							
	48,3	110		8	8	9	9	9							
	60,3	125		8	8	9	8	9							
	76,1	140		2x6	2x6	10	2x6	10							
	88,9	160		9	9	2x6	2x6	2x6							
Series 2			d <sub>1</sub>	219,1	273,0	323,9	355,6	406,4							
			D <sub>1</sub>	355	450	500	560	630							
	26,9	110		9	9	9	9	2x6							
	33,7	110		8	9	9	9	2x6							
	42,4	125		8	9	9	9	2x6							
	48,3	125		8	9	9	9	2x6							
60,3	140		10	10	10	11	11								
76,1	160		2x6	10	10	10	11								
Series 3			d <sub>1</sub>			219,1	273,0	323,9							
			D <sub>1</sub>			400	500	560							
	26,9	125				9	2x6	2x6							
	33,7	125				9	2x6	2x6							
	42,4	140				11	11	11							
48,3	140				10	11	11								
60,3	160				10	11	11								

**T-joints**

5140 - T-Joint straight																
Lf = 300	d <sub>1</sub>	15-35	40	20-35	40	50	32	50	63	63	75	75	90	110	90	110
	D <sub>1</sub>	90	90	110	110	110	125	125	125	140	140	160	160	160	180	180
d <sub>2</sub>	D <sub>2</sub>															
15-22	90	2	2	3	3	2	4	3	3	4	4	5	4	3	5	5
25-28	90	2	2	3	3	2	3	3	3	4	3	5	4	3	5	5
32-35	90	2	1	3	3	2	3	3	3	4	3	5	4	3	5	5
40	90		1		2	2		3	3	4	3	5	4	3	5	5
20	110			4	4	3	4	4	4	5	4	5	5	4	6	5
26	110			4	3	3	4	4	4	5	4	5	5	4	6	5
32	110			4	3	3	4	4	4	5	4	5	5	4	6	5
35-40	110			3	3	3		4	4	4	4	5	5	4	6	5
50	110					3		4	3	4	4	5	5	4	6	5
32	125						5	5	4	5	5	6	5	5	6	6
50	125							4	4	5	5	6	5	5	6	6
63	125								4	5	4	5	5	4	6	5
63	140									5	5	6	5	5	6	6
75	140										5	6	5	5	6	6
75	160											6	6	6	7	6
90	160												6	5	6	6
110	160													5		6
90	180														7	7
110	180															6