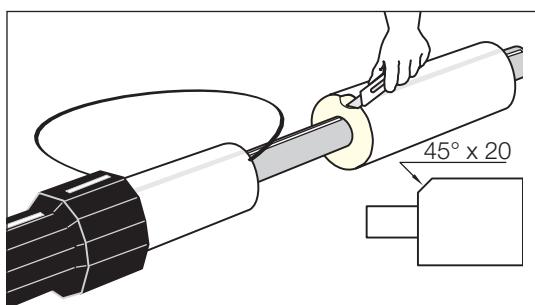
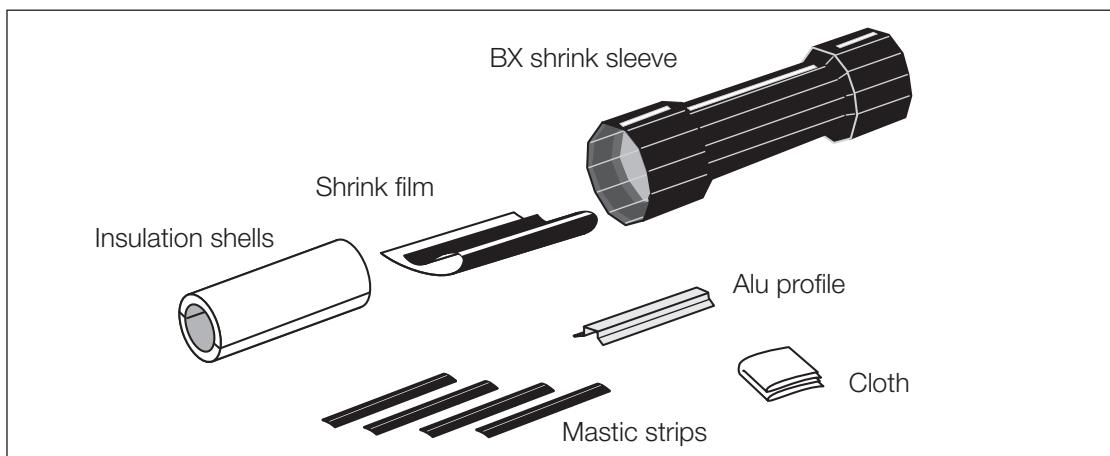


Cable outlet in joint

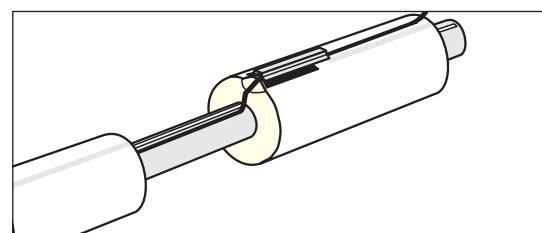
Double sealed joint

Fitting instructions

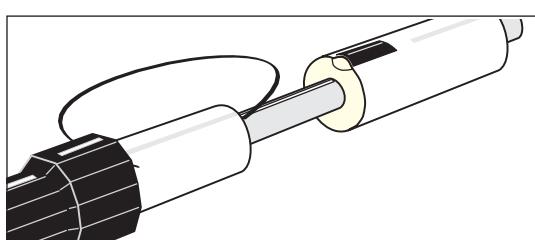
1/2



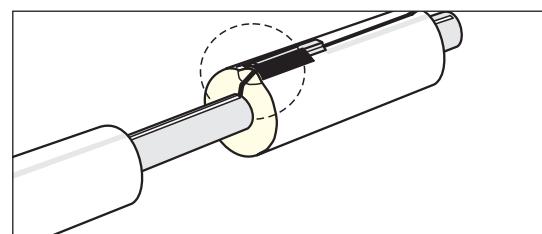
1. Bevel the pipe end at a 45° angle x 20mm.



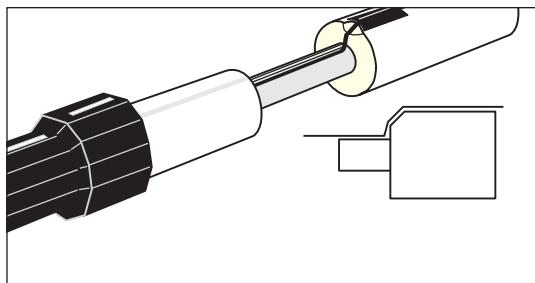
4. Centre the alu profile over the heating cable. Press the profile down into the mastic.



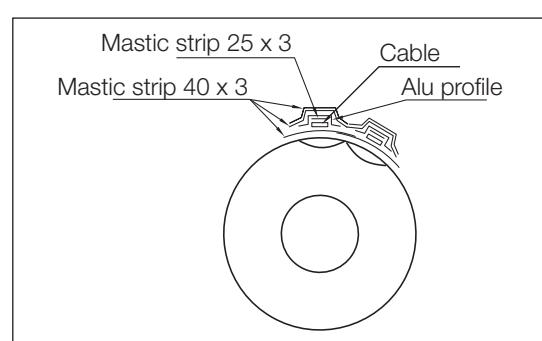
2. Remove the protective paper from the mastic. Place the mastic strip 40 x 3 x 100 mm on the jacket pipe, near the beveling.



5. Remove the protective paper from the mastic. Place the mastic strip 25 x 3 x 100mm on the alu profile.



3. Place the heating cable in the middle of the mastic. Avoid sharp bends of the heating cable.



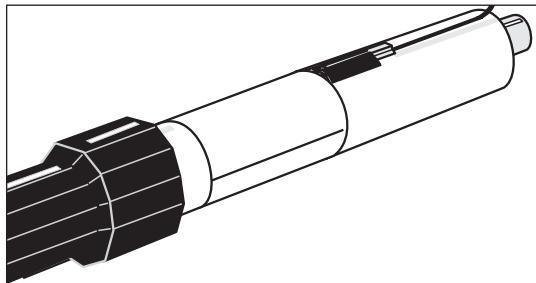
6. For each outlet in the same joint repeat items 1 to 5.

Cable outlet in joint

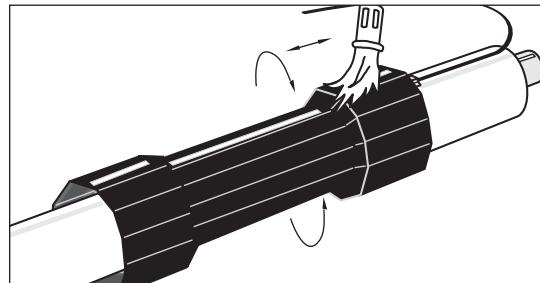
Double sealed joint

Fitting instructions

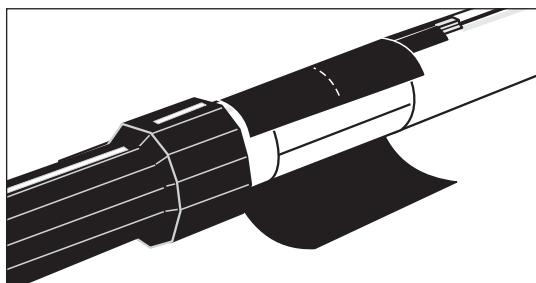
2/2



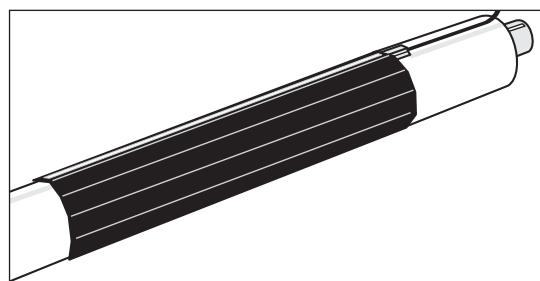
7. Install the insulation shells.



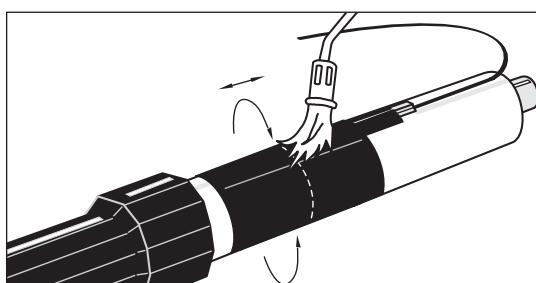
10. Remove the packing from the shrink sleeve. Check that the sleeve is CLEAN and DRY inside and out. Centre the shrink sleeve over the joint. Check that it has been correctly positioned. First shrink from the middle towards one end, then from the middle towards the other end.



8. Place the shrink film, so the marking line forms a ring around the pipe. Attach one edge of the shrink film in "10 o'clock" position. Remove the adhesive paper and place the film loosely around the pipe. Form a tunnel over the first attached edge, and press the film down on the underlying surface.



11. The cable outlet is complete.



9. Heat the whole film from the centre towards both sides, so the sealing compound becomes visible at all edges, and the film fits tightly around the pipe.

Important:

Never heat directly on any wrinkles, as the surface of the sleeve material will discolour and crackle.

Never heat under the sleeve at the ends, as this may result in permanent damages on the sleeve.

Any air under the sleeve can be relieved by bending a filler rod into U-shape, inserting it under the sleeve, while the sleeve is still warm.

Use burner head ø51 mm for sleeves up to ø200 mm. For larger sleeves use burner head ø63 mm.