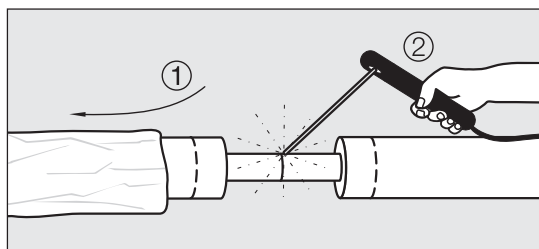
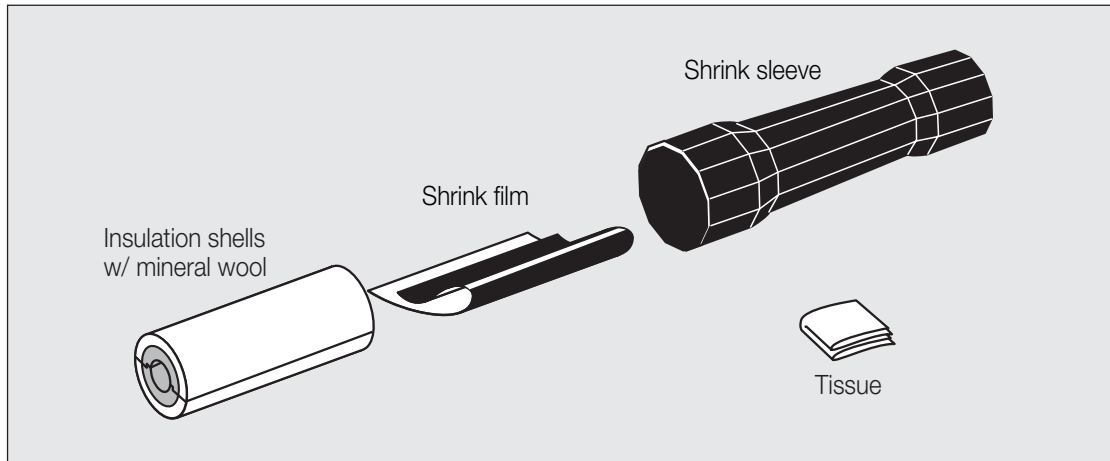


HBX

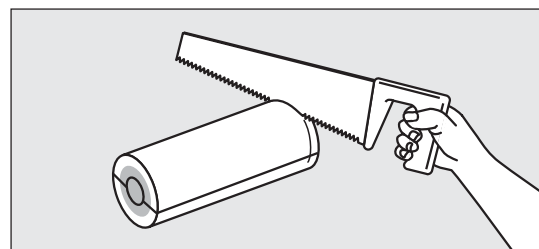
High temperature straight joint, double sealed

Fitting Instructions

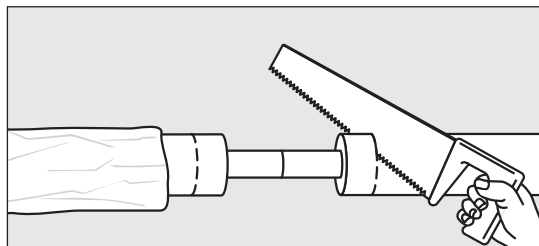
1/2



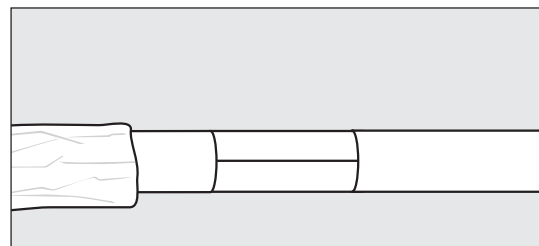
1. Place the shrink sleeve with packing on one of the pipes, before the carrier pipes are joined.



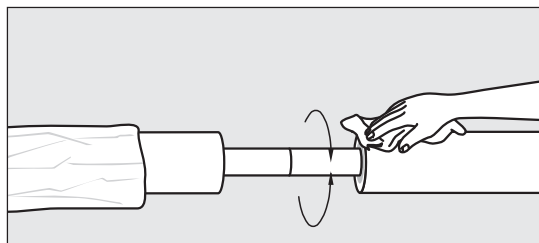
3. Shorten the insulation shells to make them fit tightly between the jacket pipes.



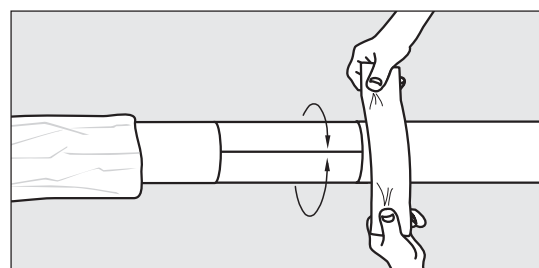
2. Cut the jacket pipes at the markings.



5. Fit the insulation shells tightly between the jacket pipes, using adhesive tape if required. The surfaces must be CLEAN and DRY.



3. Clean all surfaces in the mounting area.



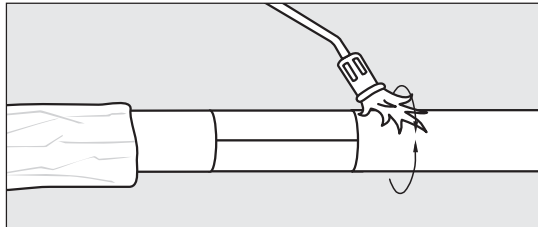
6. Activate the jacket pipes with abrasive cloth grain size 80 at least 150 mm from both jacket ends.

HBX

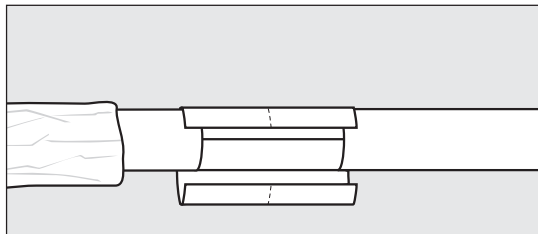
High temperature straight joint, double sealed

Fitting Instructions

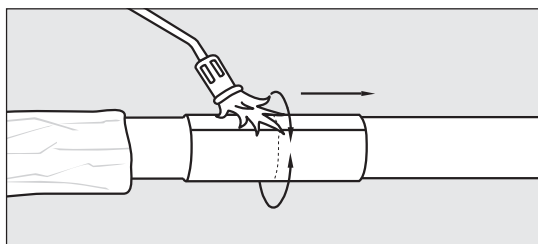
2/2



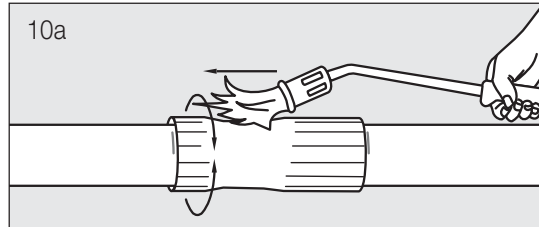
7. Activate the jacket pipes with a gas burner at least 150 mm from both jacket ends, until the surface has a matt, silky look.



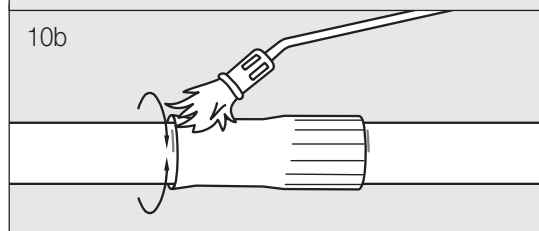
8. Place the shrink film so that the marking line encircles the pipe. Attach one edge of the shrink film at "10 o'clock" position. Pull the film around the pipe by removing the adhesive paper so that the film adheres to the surface beneath.



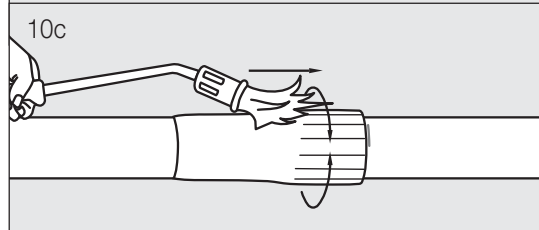
9. Heat the whole film from the centre outwards, ensuring that the mastic becomes visible at all edges and that the shrink film is tightly fitted.



10a

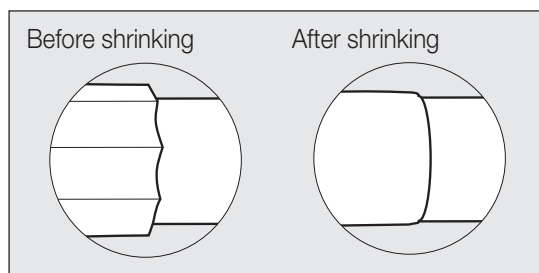


10b

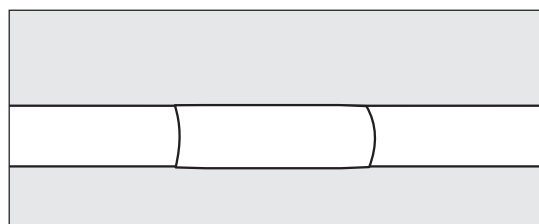


10c

10. Remove the packing from the shrink sleeve. Check that the sleeve is CLEAN and DRY, inside and out. Centre the shrink sleeve on the joint and mark it. First, shrink from the middle towards one end, then from the middle towards the other end. Avoid heating directly on the jacket.



11. Shrink until all expansion marks have vanished and the ends of the sleeve form a smooth encircling edge.



12. The joint is complete.